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In $\triangle ABC$ the following relationship holds :

$$\frac{n_a n_b n_c}{r_a r_b r_c} \geq \frac{\sqrt{3}}{R} (\max(a, b, c) - \min(a, b, c))$$

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We assume that $a \geq b \geq c$. Since we have

$$(a - c)^2 = [(a - b) + (b - c)]^2 \stackrel{CBS}{\geq} 2[(a - b)^2 + (b - c)^2],$$

then

$$\begin{aligned} \sqrt{3}(\max(a, b, c) - \min(a, b, c)) &= \sqrt{3(a - c)^2} \leq \sqrt{2[(a - b)^2 + (b - c)^2 + (a - c)^2]} \\ &= 2\sqrt{s^2 - 3r^2 - 12Rr}. \end{aligned}$$

So it suffices to prove that

$$Rn_a n_b n_c \geq 2s^2 r \sqrt{s^2 - 3r^2 - 12Rr} \quad (*)$$

We have

$$\begin{aligned} n_a^2 &= s(s - a) + \frac{s(b - c)^2}{a} = s^2 - \frac{s[a^2 - (b - c)^2]}{a} = s^2 - \frac{4s(s - b)(s - c)}{a} \\ &= s^2 - \frac{4s \cdot sr^2}{a(s - a)} = s^2 - 2h_a r_a, \text{ then} \\ (n_a n_b n_c)^2 &= (s^2 - 2h_a r_a)(s^2 - 2h_b r_b)(s^2 - 2h_c r_c) \\ &= s^6 - 2s^4 \sum_{cyc} h_a r_a + 4r_a r_b r_c h_a h_b h_c \left(s^2 \sum_{cyc} \frac{1}{h_a r_a} - 2 \right) \\ &= s^6 - 2s^4 \cdot \frac{r[s^2 + (4R + r)^2]}{2R} + 4s^2 r \cdot \frac{2s^2 r^2}{R} \left(s^2 \cdot \frac{4R + r}{s^2 r} - 2 \right) = \frac{s^4 [(R - r)s^2 - r(4R - 3r)^2]}{R}. \end{aligned}$$

So the inequality (*) is equivalent to

$$\begin{aligned} R[(R - r)s^2 - r(4R - 3r)^2] &\geq 4r^2(s^2 - 3r^2 - 12Rr) \\ \Leftrightarrow (R^2 - Rr - 4r^2)s^2 &\geq 16R^3 r - 24R^2 r^2 - 39Rr^3 - 12r^4 \quad (1) \end{aligned}$$

If $R^2 - Rr - 4r^2 \geq 0$, we have

$$LHS_{(1)} \stackrel{Rouche}{\geq} (R^2 - Rr - 4r^2) \left(2R^2 + 10Rr - r^2 - 2\sqrt{R(R - 2r)^3} \right)$$

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$$= 2R^4 + 8R^3r - 19R^2r^2 - 39Rr^3 + 4r^4 - 2(R^2 - Rr - 4r^2)\sqrt{R(R-2r)^3}$$

$$\stackrel{AM-GM}{\geq} 2R^4 + 8R^3r - 19R^2r^2 - 39Rr^3 + 4r^4 - \left[(R^2 - Rr - 4r^2)^2 + R(R-2r)^3 \right] = RHS_{(1)}.$$

•If $R^2 - Rr - 4r^2 \leq 0$, we have

$$LHS_{(1)} \stackrel{Rouche}{\geq} (R^2 - Rr - 4r^2) \left(2R^2 + 10Rr - r^2 + 2\sqrt{R(R-2r)^3} \right)$$

$$= 2R^4 + 8R^3r - 19R^2r^2 - 39Rr^3 + 4r^4 - 2(Rr + 4r^2 - R^2)\sqrt{R(R-2r)^3}$$

$$\stackrel{AM-GM}{\geq} 2R^4 + 8R^3r - 19R^2r^2 - 39Rr^3 + 4r^4 - \left[(Rr + 4r^2 - R^2)^2 + R(R-2r)^3 \right] = RHS_{(1)}.$$

which completes the proof.