

ROMANIAN MATHEMATICAL MAGAZINE

In any ΔABC , the following relationship holds :

$$\frac{h_a + w_b}{m_a r_b} + \frac{h_b + w_c}{m_b r_c} + \frac{h_c + w_a}{m_c r_a} \geq \frac{8r}{R^2}$$

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$$\begin{aligned}
& \frac{h_a + w_b}{m_a r_b} + \frac{h_b + w_c}{m_b r_c} + \frac{h_c + w_a}{m_c r_a} \geq \\
& \geq \frac{h_a}{m_a r_b} + \frac{h_b}{m_b r_c} + \frac{h_c}{m_c r_a} + \frac{h_b}{m_a r_b} + \frac{h_c}{m_b r_c} + \frac{h_a}{m_c r_a} \stackrel{\text{A-G}}{\geq} \\
& \geq 6 \sqrt[6]{\frac{(\prod_{\text{cyc}} h_a)^2}{(\prod_{\text{cyc}} m_a)^2 (\prod_{\text{cyc}} r_a)^2}} \stackrel{m_a m_b m_c \leq \frac{Rs^2}{2}}{\geq} 6 \sqrt[3]{\frac{2r^2 s^2}{R \cdot \frac{Rs^2}{2} \cdot rs^2}} \stackrel{\text{Mitrinovic}}{\geq} \\
& \geq 6 \sqrt[3]{\frac{2r^2 s^2}{R \cdot \frac{Rs^2}{2} \cdot r \cdot \frac{27R^2}{4}}} = 2 \sqrt[3]{\frac{16r}{R^4}} \stackrel{?}{\geq} \frac{8r}{R^2} \\
& \Leftrightarrow \frac{16r}{R^4} \stackrel{?}{\geq} \frac{64r^3}{R^6} \Leftrightarrow R^2 \stackrel{?}{\geq} 4r^2 \rightarrow \text{true via Euler} \therefore \frac{h_a + w_b}{m_a r_b} + \frac{h_b + w_c}{m_b r_c} + \frac{h_c + w_a}{m_c r_a} \\
& \geq \frac{8r}{R^2} \forall \Delta ABC, " = " \text{ iff } \Delta ABC \text{ is equilateral}
\end{aligned}$$

Proof of $m_a m_b m_c \leq \frac{Rs^2}{2}$

$$m_a^2 m_b^2 m_c^2 = \frac{1}{64} (2b^2 + 2c^2 - a^2)(2c^2 + 2a^2 - b^2)(2a^2 + 2b^2 - c^2)$$

$$= \frac{1}{64} \left(-4 \sum_{\text{cyc}} a^6 + 6 \left(\sum_{\text{cyc}} a^4 b^2 + \sum_{\text{cyc}} a^2 b^4 \right) + 3a^2 b^2 c^2 \right) \rightarrow (1)$$

$$\text{Now, } \sum_{\text{cyc}} a^6 = \left(\sum_{\text{cyc}} a^2 \right)^3 - 3(a^2 + b^2)(b^2 + c^2)(c^2 + a^2)$$

$$= \left(\sum_{\text{cyc}} a^2 \right)^3 - 3 \left(2a^2 b^2 c^2 + \sum_{\text{cyc}} \left(a^2 b^2 \left(\sum_{\text{cyc}} a^2 - c^2 \right) \right) \right)$$

$$= \left(\sum_{\text{cyc}} a^2 \right)^3 + 3a^2 b^2 c^2 - 3 \left(\sum_{\text{cyc}} a^2 b^2 \right) \left(\sum_{\text{cyc}} a^2 \right)$$

ROMANIAN MATHEMATICAL MAGAZINE

$$\begin{aligned}
\therefore \sum_{\text{cyc}} a^6 &= \left(\sum_{\text{cyc}} a^2 \right)^3 + 3a^2 b^2 c^2 - 3 \left(\sum_{\text{cyc}} a^2 b^2 \right) \left(\sum_{\text{cyc}} a^2 \right) \rightarrow (2) \\
\text{Also, } \sum_{\text{cyc}} a^4 b^2 + \sum_{\text{cyc}} a^2 b^4 &= \sum_{\text{cyc}} \left(a^2 b^2 \left(\sum_{\text{cyc}} a^2 - c^2 \right) \right) = \\
&\quad \left(\sum_{\text{cyc}} a^2 b^2 \right) \left(\sum_{\text{cyc}} a^2 \right) - 3a^2 b^2 c^2 \rightarrow (3) \therefore (1), (2), (3) \Rightarrow m_a^2 m_b^2 m_c^2 \\
&= \frac{1}{64} \left(\begin{array}{l} -4 \left(\sum_{\text{cyc}} a^2 \right)^3 - 12a^2 b^2 c^2 + 12 \left(\sum_{\text{cyc}} a^2 b^2 \right) \left(\sum_{\text{cyc}} a^2 \right) \\ + 6 \left(\sum_{\text{cyc}} a^2 b^2 \right) \left(\sum_{\text{cyc}} a^2 \right) - 18a^2 b^2 c^2 + 3a^2 b^2 c^2 \end{array} \right) \\
&= \frac{1}{64} \left(-4 \left(\sum_{\text{cyc}} a^2 \right)^3 + 18 \left(\sum_{\text{cyc}} a^2 b^2 \right) \left(\sum_{\text{cyc}} a^2 \right) - 27a^2 b^2 c^2 \right) \\
&= \frac{1}{64} \left(-4 \left(\sum_{\text{cyc}} a^2 \right)^3 + 18 \left(\left(\sum_{\text{cyc}} ab \right)^2 - 16Rrs^2 \right) \left(\sum_{\text{cyc}} a^2 \right) - 27a^2 b^2 c^2 \right) \\
&= \frac{1}{64} \left(\begin{array}{l} -32(s^2 - 4Rr - r^2)^3 + 36(s^2 - 4Rr - r^2)(s^2 + 4Rr + r^2)^2 \\ - 576Rrs^2(s^2 - 4Rr - r^2) - 432R^2r^2s^2 \end{array} \right) \\
&= \frac{1}{16} (s^6 - s^4(12Rr - 33r^2) - s^2(60R^2r^2 + 120Rr^3 + 33r^4) - r^3(4R + r)^3) \\
&\leq \frac{R^2s^4}{4} \Leftrightarrow \\
s^6 - s^4(4R^2 + 12Rr - 33r^2) - s^2(60R^2r^2 + 120Rr^3 + 33r^4) - r^3(4R + r)^3 &\stackrel{(\bullet)}{\leq} 0
\end{aligned}$$

Now, LHS of (\bullet) $\stackrel{\text{Gerretsen}}{\leq} -s^4(8Rr - 36r^2) - s^2(60R^2r^2 + 120Rr^3 + 33r^4) - r^3(4R + r)^3 \stackrel{?}{\leq} 0$

$$\Leftrightarrow s^4(8R - 16r) + s^2(60R^2r + 120Rr^2 + 33r^3) + r^2(4R + r)^3 \stackrel{?}{\geq} 20rs^4 \quad (\bullet)$$

Now, LHS of (\bullet) $\stackrel{\text{Gerretsen}}{\geq} \stackrel{(*)}{s^2(16Rr - 5r^2)(8R - 16r)} + s^2(60R^2r + 120Rr^2 + 33r^3) + r^2(4R + r)^3$ and

ROMANIAN MATHEMATICAL MAGAZINE

$$\text{RHS of } (\bullet\bullet) \underbrace{\leq}_{(**)} \underset{\text{Gerretsen}}{20rs^2(4R^2 + 4Rr + 3r^2)}$$

$(*)$, $(**)$ \Rightarrow in order to prove $(\bullet\bullet)$, it suffices to prove :

$$s^2(16Rr - 5r^2)(8R - 16r) + s^2(60R^2r + 120Rr^2 + 33r^3) + r^2(4R + r)^3$$

$$\geq 20rs^2(4R^2 + 4Rr + 3r^2)$$

$$\Leftrightarrow s^2(108R^2 - 256Rr + 53r^2) + r(4R + r)^3 \stackrel{(\bullet\bullet)}{\geq} 0$$

$$\Leftrightarrow s^2(108R^2 - 256Rr + 80r^2) + r(4R + r)^3 \stackrel{(\bullet\bullet)}{\geq} 27r^2s^2$$

$$\text{Now, LHS of } (\bullet\bullet\bullet) \underbrace{\geq}_{(***)} \underset{\text{Gerretsen}}{(108R^2 - 256Rr + 80r^2)(16Rr - 5r^2) + r(4R + r)^3}$$

$$\text{and RHS of } (\bullet\bullet\bullet) \underbrace{\leq}_{(****)} \underset{\text{Gerretsen}}{27r^2(4R^2 + 4Rr + 3r^2)}$$

$(***)$, $(****)$ \Rightarrow in order to prove $(\bullet\bullet\bullet)$, it suffices to prove :

$$(108R^2 - 256Rr + 80r^2)(16Rr - 5r^2) + r(4R + r)^3 \geq 27r^2(4R^2 + 4Rr + 3r^2)$$

$$\Leftrightarrow 224t^3 - 587t^2 + 308t - 60 \geq 0 \quad \left(\text{where } t = \frac{R}{r} \right)$$

$$\Leftrightarrow (t-2)((t-2)(224t+309)+648) \geq 0 \rightarrow \text{true} \because t \stackrel{\text{Euler}}{\geq} 2 \Rightarrow (\bullet\bullet\bullet) \Rightarrow (\bullet\bullet)$$

$$\Rightarrow (\bullet) \text{ is true} \Rightarrow m_a^2 m_b^2 m_c^2 \leq \frac{R^2 s^4}{4} \Rightarrow m_a m_b m_c \leq \frac{Rs^2}{2} \text{ (QED)}$$