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In any ΔABC , the following relationship holds :

$$\frac{4r}{R^2} \leq \frac{m_a}{m_b m_c} + \frac{w_b}{w_c w_a} + \frac{h_c}{h_a h_b} \leq \frac{1}{2r} \left(\frac{81}{16} \left(\frac{R}{r} \right)^5 - 160 \right)$$

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$$\begin{aligned} \frac{1}{am_a} \sum_{\text{cyc}} a^2 &\geq 2\sqrt{3} \Leftrightarrow \frac{1}{a^2 m_a^2} \geq \frac{12}{(\sum_{\text{cyc}} a^2)^2} \Leftrightarrow \\ \left(\sum_{\text{cyc}} a^2 \right)^2 - 3a^2(2b^2 + 2c^2 - a^2) &\geq 0 \Leftrightarrow \left(\sum_{\text{cyc}} a^2 \right)^2 - 3a^2 \left(2 \sum_{\text{cyc}} a^2 - 3a^2 \right) \geq 0 \\ \Leftrightarrow \left(\sum_{\text{cyc}} a^2 \right)^2 - 6a^2 \sum_{\text{cyc}} a^2 + 9a^4 &\geq 0 \Leftrightarrow \left(\sum_{\text{cyc}} a^2 - 3a^2 \right)^2 \geq 0 \\ \Leftrightarrow (b^2 + c^2 - 2a^2)^2 &\geq 0 \rightarrow \text{true} \Rightarrow m_a \leq \frac{\sum_{\text{cyc}} a^2}{2\sqrt{3}a} \text{ and analogs} \rightarrow (1) \end{aligned}$$

$$\text{Now, } \frac{m_a}{m_b m_c} + \frac{w_b}{w_c w_a} + \frac{h_c}{h_a h_b} \leq \frac{m_a}{h_b h_c} + \frac{m_b}{h_c h_a} + \frac{m_c}{h_a h_b} \stackrel{\text{via (1)}}{\leq} \frac{\sum_{\text{cyc}} a^2}{2\sqrt{3}} \cdot \left(\sum_{\text{cyc}} \frac{4R^2}{a \cdot ca \cdot ab} \right)$$

$$\begin{aligned} \leq \frac{\sum_{\text{cyc}} a^2}{2\sqrt{3}} \cdot \frac{4R^2}{4Rrs} \cdot \sum_{\text{cyc}} \frac{1}{4(s-b)(s-c)} &= \frac{\sum_{\text{cyc}} a^2}{2\sqrt{3}} \cdot \frac{R}{rs} \cdot \frac{s}{4r^2 s} \stackrel{\substack{\text{Leibnitz} \\ \text{and} \\ \text{Mitrinovic}}}{\leq} \frac{9R^3}{8\sqrt{3}r^3 \cdot 3\sqrt{3}r} \\ &= \frac{R^3}{8r^4} \stackrel{?}{\leq} \frac{1}{2r} \left(\frac{81}{16} \left(\frac{R}{r} \right)^5 - 160 \right) = \frac{1}{2r} \cdot \left(\frac{81R^5 - 2560r^5}{16r^5} \right) \\ &\Leftrightarrow 81t^5 - 4t^3 - 2560 \stackrel{?}{\geq} 0 \quad (t = \frac{R}{r}) \end{aligned}$$

$$\Leftrightarrow (t-2)(81t^4 + 162t^3 + 320t^2 + 640t + 1280) \stackrel{?}{\geq} 0 \rightarrow \text{true} \because t \stackrel{\text{Euler}}{\geq} 2$$

$$\therefore \frac{m_a}{m_b m_c} + \frac{w_b}{w_c w_a} + \frac{h_c}{h_a h_b} \leq \frac{1}{2r} \left(\frac{81}{16} \left(\frac{R}{r} \right)^5 - 160 \right)$$

$$\text{Again, } \frac{m_a}{m_b m_c} + \frac{w_b}{w_c w_a} + \frac{h_c}{h_a h_b} \geq \frac{h_a}{m_b m_c} + \frac{h_b}{m_c m_a} + \frac{h_c}{m_a m_b} = \sum_{\text{cyc}} \frac{h_a^2}{h_a m_b m_c}$$

$$\stackrel{\text{Bergstrom}}{\geq} \frac{(\sum_{\text{cyc}} h_a)^2}{\sum_{\text{cyc}} h_a m_b m_c} \stackrel{\text{Chebyshev}}{\geq} \frac{3(\sum_{\text{cyc}} h_a)^2}{(\sum_{\text{cyc}} h_a)(\sum_{\text{cyc}} m_b m_c)}$$

(\because WLOG assuming $a \geq b \geq c \Rightarrow h_a \leq h_b \leq h_c$ and $m_b m_c \geq m_c m_a \geq m_a m_b$)

$$= \frac{3(\sum_{\text{cyc}} h_a)}{\frac{(\sum_{\text{cyc}} m_a)^2 - \sum_{\text{cyc}} m_a^2}{2}} \stackrel{\text{Chu and Yang}}{\geq} \frac{3(s^2 + 4Rr + r^2)}{2R \cdot \frac{4s^2 - 16Rr + 5r^2 - \frac{3}{2}(s^2 - 4Rr - r^2)}{2}}$$

$$= \frac{6(s^2 + 4Rr + r^2)}{R(5s^2 - 20Rr + 13r^2)} \stackrel{?}{\geq} \frac{4r}{R^2} \Leftrightarrow (3R - 10r)s^2 + r(12R^2 + 43Rr - 26r^2) \stackrel{?}{\geq} 0$$

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Case 1 $3R - 10r \geq 0$ and then : LHS of $(*) \geq r(12R^2 + 43Rr - 26r^2) \stackrel{\text{Euler}}{\geq} r(12R^2 + 86r^2 - 26r^2) > 0 \Rightarrow (*) \text{ is true (strict inequality)}$

Case 2 $3R - 10r < 0$ and then : LHS of $(*) = -(10r - 3R)s^2 + r\left(\frac{12R^2 + ?}{43Rr - 26r^2}\right)$
 $\stackrel{\text{Gerretsen}}{\geq} -(10r - 3R)(4R^2 + 4Rr + 3r^2) + r(12R^2 + 43Rr - 26r^2) \stackrel{?}{\geq} 0$
 $\Leftrightarrow 3t^3 - 4t^2 + 3t - 14 \stackrel{?}{\geq} 0 \Leftrightarrow (t-2)(t-2)(3t^2 + 2t + 7) \stackrel{?}{\geq} 0 \rightarrow \text{true} \because t \stackrel{\text{Euler}}{\geq} 2$
 $\Rightarrow (*) \text{ is true} \because \text{combining both cases, } (*) \text{ is true } \forall \Delta ABC$

$$\therefore \frac{m_a}{m_b m_c} + \frac{w_b}{w_c w_a} + \frac{h_c}{h_a h_b} \geq \frac{4r}{R^2} \text{ and so,}$$

$$\frac{4r}{R^2} \leq \frac{m_a}{m_b m_c} + \frac{w_b}{w_c w_a} + \frac{h_c}{h_a h_b} \leq \frac{1}{2r} \left(\frac{81}{16} \left(\frac{R}{r} \right)^5 - 160 \right)$$

$\forall \Delta ABC, ''='' \text{ iff } \Delta ABC \text{ is equilateral (QED)}$