

In any ΔABC , the following relationship holds :

$$\begin{aligned} \frac{192r^4}{3R^4 - 32r^4} &\leq \left(\frac{m_a}{m_b} + \frac{w_b}{w_a}\right)^2 + \left(\frac{w_b}{w_c} + \frac{h_c}{h_b}\right)^2 + \left(\frac{h_c}{h_a} + \frac{m_a}{m_c}\right)^2 \\ &\leq 9 \cdot \left(\frac{243}{32} \cdot \left(\frac{R}{r}\right)^6 - 484\right)^2 - 24 \end{aligned}$$

Proposed by Zaza Mzhavanadze-Georgia

Solution by Soumava Chakraborty-Kolkata-India

$$\begin{aligned} &\left(\frac{m_a}{m_b} + \frac{w_b}{w_a}\right)^2 + \left(\frac{w_b}{w_c} + \frac{h_c}{h_b}\right)^2 + \left(\frac{h_c}{h_a} + \frac{m_a}{m_c}\right)^2 \leq \\ &2 \left(\frac{m_a^2}{m_b^2} + \frac{w_b^2}{w_a^2} + \frac{w_b^2}{w_c^2} + \frac{h_c^2}{h_b^2} + \frac{h_c^2}{h_a^2} + \frac{m_a^2}{m_c^2}\right) \leq 2 \left(\frac{m_a^2}{h_b^2} + \frac{m_b^2}{h_a^2} + \frac{m_b^2}{h_c^2} + \frac{m_c^2}{h_b^2} + \frac{m_c^2}{h_a^2} + \frac{m_a^2}{h_c^2}\right) \\ &= 2 \sum_{\text{cyc}} \frac{m_b^2 + m_c^2}{h_a^2} = 2 \sum_{\text{cyc}} \frac{\sum_{\text{cyc}} m_a^2 - m_a^2}{h_a^2} = \frac{2}{4r^2s^2} \left(\sum_{\text{cyc}} m_a^2\right) \left(\sum_{\text{cyc}} a^2\right) - 2 \sum_{\text{cyc}} \frac{m_a^2}{h_a^2} \end{aligned}$$

Leibnitz and Mitrinovic $\leq \frac{3}{4} \cdot 81R^4 - 6 \therefore \left(\frac{m_a}{m_b} + \frac{w_b}{w_a}\right)^2 + \left(\frac{w_b}{w_c} + \frac{h_c}{h_b}\right)^2 + \left(\frac{h_c}{h_a} + \frac{m_a}{m_c}\right)^2 \stackrel{(1)}{\leq} \frac{9R^4}{8r^4} - 6$

Again, $9 \cdot \left(\frac{243}{32} \cdot \left(\frac{R}{r}\right)^6 - 484\right)^2 - 24 \stackrel{\text{Euler}}{\geq} 9 \cdot \left(\frac{243}{32} \cdot 16 \cdot \left(\frac{R}{r}\right)^2 - 484\right)^2 - 24$

$$\stackrel{?}{\geq} \frac{9R^4}{8r^4} - 6 \Leftrightarrow \frac{(243t^2 - 968)^2}{4} \stackrel{?}{\geq} \frac{t^4}{8} + 2 = \frac{t^4 + 16}{8}$$

$$\Leftrightarrow 118097t^4 - 940896t^2 + 1874032 \geq 0 \left(t = \frac{R}{r}\right)$$

$$\Leftrightarrow (t-2)(t+2)((t-2)(118097t + 236194) + 3880) \stackrel{?}{\geq} 0 \rightarrow \text{true} \because t \stackrel{\text{Euler}}{\geq} 2$$

$$\therefore 9 \cdot \left(\frac{243}{32} \cdot \left(\frac{R}{r}\right)^6 - 484\right)^2 - 24 \geq \frac{9R^4}{8r^4} - 6$$

$$\stackrel{\text{via (1)}}{\geq} \left(\frac{m_a}{m_b} + \frac{w_b}{w_a}\right)^2 + \left(\frac{w_b}{w_c} + \frac{h_c}{h_b}\right)^2 + \left(\frac{h_c}{h_a} + \frac{m_a}{m_c}\right)^2$$

$$\therefore \boxed{\left(\frac{m_a}{m_b} + \frac{w_b}{w_a}\right)^2 + \left(\frac{w_b}{w_c} + \frac{h_c}{h_b}\right)^2 + \left(\frac{h_c}{h_a} + \frac{m_a}{m_c}\right)^2 \leq 9 \cdot \left(\frac{243}{32} \cdot \left(\frac{R}{r}\right)^6 - 484\right)^2 - 24}$$

Also, $\left(\frac{m_a}{m_b} + \frac{w_b}{w_a}\right)^2 + \left(\frac{w_b}{w_c} + \frac{h_c}{h_b}\right)^2 + \left(\frac{h_c}{h_a} + \frac{m_a}{m_c}\right)^2 \stackrel{\text{A-G}}{\geq} 4 \left(\frac{m_a}{m_b} \cdot \frac{w_b}{w_a} + \frac{w_b}{w_c} \cdot \frac{h_c}{h_b} + \frac{h_c}{h_a} \cdot \frac{m_a}{m_c}\right)$

$$\stackrel{\text{A-G}}{\geq} 12 \sqrt[3]{\frac{m_a^2 w_b^2 h_c^2}{(m_b m_c)(w_c w_a)(h_a h_b)}} = 12 \sqrt[3]{\frac{m_a^3 w_b^3 h_c^3}{(\prod_{\text{cyc}} m_a)(\prod_{\text{cyc}} w_a)(\prod_{\text{cyc}} h_a)}}$$

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$$\begin{aligned}
 &\geq 12 \left(\prod_{\text{cyc}} h_a \right)^3 \sqrt{\frac{1}{(\prod_{\text{cyc}} m_a)^3}} \geq 12 \frac{(\prod_{\text{cyc}} h_a)^{m_a m_b m_c} \leq \frac{R s^2}{2}}{(\prod_{\text{cyc}} m_a)} \geq 12 \cdot \frac{2r^2 s^2}{\frac{R s^2}{2}} = \frac{48r^2}{R^2} \\
 &\stackrel{?}{\geq} \frac{192r^4}{3R^4 - 32r^4} \Leftrightarrow 3t^4 - 4t^2 - 32 \stackrel{?}{\geq} 0 \Leftrightarrow (t-2)(3t^3 + 6t^2 + 8t + 16) \stackrel{?}{\geq} 0 \\
 &\rightarrow \text{true} \because t \stackrel{\text{Euler}}{\geq} 2 \because \boxed{\left(\frac{m_a}{m_b} + \frac{w_b}{w_a}\right)^2 + \left(\frac{w_b}{w_c} + \frac{h_c}{h_b}\right)^2 + \left(\frac{h_c}{h_a} + \frac{m_a}{m_c}\right)^2 \geq \frac{192r^4}{3R^4 - 32r^4}} \\
 &\quad \text{and so, } \frac{192r^4}{3R^4 - 32r^4} \leq \left(\frac{m_a}{m_b} + \frac{w_b}{w_a}\right)^2 + \left(\frac{w_b}{w_c} + \frac{h_c}{h_b}\right)^2 + \left(\frac{h_c}{h_a} + \frac{m_a}{m_c}\right)^2 \\
 &\leq 9 \cdot \left(\frac{243}{32} \cdot \left(\frac{R}{r}\right)^6 - 484\right)^2 - 24 \forall \Delta ABC, " = " \text{ iff } \Delta ABC \text{ is equilateral (QED)}
 \end{aligned}$$