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In $\triangle ABC$ the following relationship holds:

$$a \left(\tan \frac{B}{2} + \tan \frac{C}{2} \right) + b \left(\tan \frac{C}{2} + \tan \frac{A}{2} \right) + c \left(\tan \frac{A}{2} + \tan \frac{B}{2} \right) \geq 12r$$

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Solution by Daniel Sitaru-Romania

$$\begin{aligned} & a \left(\tan \frac{B}{2} + \tan \frac{C}{2} \right) + b \left(\tan \frac{C}{2} + \tan \frac{A}{2} \right) + c \left(\tan \frac{A}{2} + \tan \frac{B}{2} \right) = \\ &= \sum_{cyc} a \left(\tan \frac{B}{2} + \tan \frac{C}{2} \right) = \sum_{cyc} a \left(\frac{\sin \frac{B}{2}}{\cos \frac{B}{2}} + \frac{\sin \frac{C}{2}}{\cos \frac{C}{2}} \right) = \\ &= \sum_{cyc} a \left(\frac{\sin \frac{B}{2} \cos \frac{C}{2} + \sin \frac{C}{2} \cos \frac{B}{2}}{\cos \frac{B}{2} \cos \frac{C}{2}} \right) = \sum_{cyc} a \left(\frac{\sin \left(\frac{B+C}{2} \right)}{\cos \frac{B}{2} \cos \frac{C}{2}} \right) = \\ &= \sum_{cyc} a \left(\frac{\sin \left(\frac{\pi-A}{2} \right)}{\cos \frac{B}{2} \cos \frac{C}{2}} \right) = \sum_{cyc} a \left(\frac{\cos \left(\frac{A}{2} \right)}{\cos \frac{B}{2} \cos \frac{C}{2}} \right) \stackrel{AM-GM}{\geq} 3^3 \sqrt{\frac{abc}{\cos \frac{A}{2} \cos \frac{B}{2} \cos \frac{C}{2}}} = \\ &= 3^3 \sqrt{\frac{4Rrs}{\frac{s}{4R}}} \stackrel{EULER}{\geq} 3^3 \sqrt{16R^2 r} \geq 3^3 \sqrt{16 \cdot 4r^2 \cdot r} = 12r \end{aligned}$$

Equality holds for $a = b = c$.