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In $\triangle ABC$ the following relationship holds:

$$h_a \left(\tan \frac{B}{2} + \tan \frac{C}{2} \right) + h_b \left(\tan \frac{C}{2} + \tan \frac{A}{2} \right) + h_c \left(\tan \frac{A}{2} + \tan \frac{B}{2} \right) \geq 6\sqrt{3}r$$

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Solution by Daniel Sitaru-Romania

$$\begin{aligned} & h_a \left(\tan \frac{B}{2} + \tan \frac{C}{2} \right) + h_b \left(\tan \frac{C}{2} + \tan \frac{A}{2} \right) + h_c \left(\tan \frac{A}{2} + \tan \frac{B}{2} \right) = \\ &= \sum_{cyc} h_a \left(\tan \frac{B}{2} + \tan \frac{C}{2} \right) = \sum_{cyc} h_a \cdot \frac{\sin \left(\frac{B+C}{2} \right)}{\cos \frac{B}{2} \cos \frac{C}{2}} = \\ &= 2F \sum_{cyc} \frac{\cos \frac{A}{2}}{a \cos \frac{B}{2} \cos \frac{C}{2}} \stackrel{AM-GM}{\geq} 2F \cdot 3^3 \sqrt{\frac{1}{abc} \cdot \prod_{cyc} \frac{1}{\cos \frac{A}{2}}} = \\ &= 6F \cdot \sqrt[3]{\frac{1}{4RF} \cdot \frac{4R}{s}} = 6rs \cdot \sqrt[3]{\frac{1}{Fs}} = 6r \cdot \sqrt[3]{\frac{s^3}{rs^2}} = \\ &= 6r \cdot \sqrt[3]{\frac{s}{r}} \stackrel{MITRINOVIC}{\geq} 6r \cdot \sqrt[3]{\frac{3\sqrt{3}r}{r}} = 6r \sqrt[3]{(\sqrt{3})^3} = 6\sqrt{3}r \end{aligned}$$

Equality holds for $a = b = c$.