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In $\triangle ABC$ the following relationship holds:

$$h_a \left(\cot \frac{B}{2} + \cot \frac{C}{2} \right) + h_b \left(\cot \frac{C}{2} + \cot \frac{A}{2} \right) + h_c \left(\cot \frac{A}{2} + \cot \frac{B}{2} \right) \geq 18\sqrt{3}r$$

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Solution by Daniel Sitaru-Romania

$$\begin{aligned} & h_a \left(\cot \frac{B}{2} + \cot \frac{C}{2} \right) + h_b \left(\cot \frac{C}{2} + \cot \frac{A}{2} \right) + h_c \left(\cot \frac{A}{2} + \cot \frac{B}{2} \right) = \\ &= \sum_{cyc} h_a \left(\cot \frac{B}{2} + \cot \frac{C}{2} \right) = \sum_{cyc} \frac{2F}{a} \left(\frac{\cos \frac{B}{2}}{\sin \frac{B}{2}} + \frac{\cos \frac{C}{2}}{\sin \frac{C}{2}} \right) = \\ &= 2F \sum_{cyc} \frac{1}{a} \cdot \frac{\sin \left(\frac{B+C}{2} \right)}{\sin \frac{B}{2} \sin \frac{C}{2}} = 2F \sum_{cyc} \frac{1}{a} \cdot \frac{\sin \left(\frac{\pi-A}{2} \right)}{\sin \frac{B}{2} \sin \frac{C}{2}} = 2F \sum_{cyc} \frac{1}{a} \cdot \frac{\cos \frac{A}{2}}{\sin \frac{B}{2} \sin \frac{C}{2}} \geq \\ &\stackrel{AM-GM}{\geq} 2F \cdot 3 \sqrt[3]{\frac{1}{abc} \cdot \prod_{cyc} \cos \frac{A}{2} \cdot \left(\prod_{cyc} \sin \frac{A}{2} \right)^{-2}} = \\ &= 6F \sqrt[3]{\frac{1}{4Rrs} \cdot \frac{s}{4R} \cdot \left(\frac{4R}{r} \right)^2} = 6F \sqrt[3]{\frac{1}{16R^2r} \cdot \frac{16R^2}{r^2}} = \\ &= 6rs \cdot \sqrt[3]{\frac{1}{r^3}} = 6s \stackrel{MITRINOVIC}{\geq} 6 \cdot 3\sqrt{3}r = 18\sqrt{3}r \end{aligned}$$

Equality holds for $a = b = c$.