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In any ΔABC , the following relationship holds :

$$\frac{1}{m_a w_b w_c} + \frac{1}{m_b w_c w_a} + \frac{1}{m_c w_a w_b} \leq \frac{\sqrt{3}}{s} \left(\frac{1}{4r^2} + \frac{h_a + h_b + h_c}{4r_a r_b r_c} \right)$$

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Since $m_a \geq w_a$ and analogs $\therefore \frac{1}{m_a w_b w_c} + \frac{1}{m_b w_c w_a} + \frac{1}{m_c w_a w_b} \leq \frac{3}{w_a w_b w_c}$

$$= \frac{3(s^2 + 2Rr + r^2)}{16Rr^2 s^2} \stackrel{?}{\leq} \frac{\sqrt{3}}{s} \left(\frac{1}{4r^2} + \frac{h_a + h_b + h_c}{4r_a r_b r_c} \right) = \frac{\sqrt{3}}{s} \left(\frac{1}{4r^2} + \frac{s^2 + 4Rr + r^2}{8Rrs^2} \right)$$

$$= \frac{\sqrt{3}}{s} \left(\frac{2Rs^2 + r(s^2 + 4Rr + r^2)}{8Rr^2 s^2} \right)$$

$$\Leftrightarrow \frac{9(s^2 + 2Rr + r^2)^2}{4} \stackrel{?}{\leq} \frac{3(2Rs^2 + r(s^2 + 4Rr + r^2))^2}{s^2} \Leftrightarrow$$

$$-3s^6 + (16R^2 + 4Rr - 2r^2)s^4 + r^2(52R^2 + 36Rr + 5r^2)s^2 + 4r^4(4R + r)^2 \stackrel{?}{\geq} 0 \quad \text{①}$$

Now, Rouché $\Rightarrow s^2 - (m - n) \geq 0$ and $s^2 - (m + n) \leq 0$, where $m = 2R^2 + 10Rr - r^2$ and $n = 2(R - 2r) \cdot \sqrt{R^2 - 2Rr}$

$$\therefore (s^2 - (m + n))(s^2 - (m - n)) \leq 0$$

$$\Rightarrow s^4 - s^2(2m) + m^2 - n^2 \leq 0 \Rightarrow s^4 - s^2(4R^2 + 20Rr - 2r^2) + r(4R + r)^3 \stackrel{(a)}{\leq} 0$$

$$\Rightarrow -3s^2(s^4 - s^2(4R^2 + 20Rr - 2r^2) + r(4R + r)^3) \geq 0 \text{ and so,}$$

in order to prove ①, it suffices to prove : LHS of ① \geq

$$-3s^2(s^4 - s^2(4R^2 + 20Rr - 2r^2) + r(4R + r)^3)$$

$$\Leftrightarrow (R^2 - 14Rr + r^2)s^4 + r(48R^3 + 49R^2r + 18Rr^2 + 2r^3)s^2 + r^4(4R + r)^2 \stackrel{?}{\geq} 0 \quad \text{②}$$

We note that ② is trivially true if : $R^2 - 14Rr + r^2 \geq 0$ and so we now focus on the case when : $R^2 - 14Rr + r^2 < 0$ and then :

$$(R^2 - 14Rr + r^2)(s^4 - s^2(4R^2 + 20Rr - 2r^2) + r(4R + r)^3) \stackrel{\text{via (a)}}{\geq} 0 \text{ and so,}$$

in order to prove ②, it suffices to prove :

$$\text{LHS of ②} \geq (R^2 - 14Rr + r^2)(s^4 - s^2(4R^2 + 20Rr - 2r^2) + r(4R + r)^3)$$

$$\Leftrightarrow (4R^3 + 12R^2r - 229Rr^2 + 66r^3)s^2$$

$$-r(64R^4 - 848R^3r - 596R^2r^2 - 135Rr^3 - 10r^4) \stackrel{③}{\geq} 0$$

Case 1 $4R^3 + 12R^2r - 229Rr^2 + 66r^3 \geq 0$ and then : LHS of ③ $\stackrel{\text{Gerretsen}}{\geq}$

$$(4R^3 + 12R^2r - 229Rr^2 + 66r^3)(16Rr - 5r^2)$$

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$$\begin{aligned}
 & -r(64R^4 - 848R^3r - 596R^2r^2 - 135Rr^3 - 10r^4) \stackrel{?}{\geq} 0 \\
 \Leftrightarrow & 255t^3 - 782t^2 + 584t - 80 \stackrel{?}{\geq} 0 \left(t = \frac{R}{r} \right) \Leftrightarrow (t-2)(255t^2 - 272t + 40) \stackrel{?}{\geq} 0 \\
 & \rightarrow \text{true} \because t \stackrel{\text{Euler}}{\geq} 2 \Rightarrow \textcircled{3} \text{ is true}
 \end{aligned}$$

Case 2 $4R^3 + 12R^2r - 229Rr^2 + 66r^3 < 0$ and then : LHS of $\textcircled{3} \stackrel{\text{Gerretsen}}{\geq}$

$$\begin{aligned}
 & (4R^3 + 12R^2r - 229Rr^2 + 66r^3)(4R^2 + 4Rr + 3r^2) \\
 & -r(64R^4 - 848R^3r - 596R^2r^2 - 135Rr^3 - 10r^4) \stackrel{?}{\geq} 0 \\
 \Leftrightarrow & 4t^5 - 2t^3 - 5t^2 - 72t + 52 \stackrel{?}{\geq} 0 \Leftrightarrow (t-2)(4t^4 + 8t^3 + 14t^2 + 23t - 26) \stackrel{?}{\geq} 0 \\
 & \rightarrow \text{true} \because t \stackrel{\text{Euler}}{\geq} 2 \Rightarrow \textcircled{3} \text{ is true} \therefore \text{combining both cases, } \textcircled{3} \Rightarrow \textcircled{2} \Rightarrow \textcircled{1} \text{ is true}
 \end{aligned}$$

$$\begin{aligned}
 \forall \Delta ABC \therefore & \frac{1}{m_a w_b w_c} + \frac{1}{m_b w_c w_a} + \frac{1}{m_c w_a w_b} \leq \\
 & \frac{\sqrt{3}}{s} \left(\frac{1}{4r^2} + \frac{h_a + h_b + h_c}{4r_a r_b r_c} \right) \forall \Delta ABC, " = " \text{ iff } \Delta ABC \text{ is equilateral (QED)}
 \end{aligned}$$